

Busy Bee Tooling Facility List

Revised as of November 18, 2015

Approximately 5000 Man Hours Per Month
24,000 Square Foot, Temperature Controlled Work Area
10,000 Pound Hoisting Capacity

Punch Presses

- (1) 400 Ton Niagara Straight Side with 120" Bed
- (1) 200 Ton AIDA
- (1) 150 Ton Minster Straight Side with 60" Bed
- (1) 60 Ton Rouselle O.B.I.
- (1) 45 Ton Minster O.B.I.
- (1) 10 Ton Benchmark Punch Press
- (2) Coe Coil Reel, 15,000 lbs. Capacity
- (1) Coe Coil Reel, 6,000 lbs. Capacity
- (1) Coe .250 x 24" Power Straightener
- (1) Coe 2.25" x 18" Power Straightener
- (1) Coe Servo Feed 2" Roll x 18" Wide
- (1) Coe Servo Feed .250 x 24"

Wire EDM Equipment

- (1) Fanuc Alpha C400iA – Med 10" Wire EDM
- (1) Mitsubishi Wire EDM, Model # FX20
- (1) Fanuc Alpha C400iA – Med 10" Wire EDM

Vertical Machining Centers

- (1) Fadal VMC 6030
- (1) Fadal VMC 3016
- (1) Fadal VMC 4020

Welding/Pipe Equipment & Etc.

- (1) Century Wirefeed Welding Machine, 225 Amp
- (1) Airco Welding Machine, 300 Amp
- (1) Set Acetylene Welding Tanks

Inspection Equipment

- (1) Tumico Optical Comparator, 14"
 - (1) Mitutoyo Optical Comparator, 14" Type PH350H
 - (2) 3' x 5' Granite Surface Plates
 - (1) 2' x 3' Granite Surface Plates
- Government Quality Inspection Equipment And
Tooling, Mil-Spec 45208 Q.A.

CAD-CAM

- (2) Autocad #14 Design Seats with Solid Works
- (1) Mastercam #7.8
- (1) Espirit EDM Wire
- (1) Logo Press 3

Die Making and Machine Equipment

- (1) Devlig Jigmill 38-72
- (2) Brideport Milling Machines
- (1) Uni-Home 24" x 24" Sandblaster
- (1) Kondia Milling Machine
- (1) Kent Grinder, 6" x 12"
- (1) Boyar Schulz Grinder, 6" x 12"
- (1) Boyar Schulz Grinder, 6" x 18"
- (1) Harig Surface Grinder, 6" x 18"
- (1) Okamoto Surface Grinder, 12" x 24"
- (1) Wilton Pedestal Grinder
- (1) Baldour Pedestal Grinder
- (1) Apex Disc Grinder
- (2) Powermatic Drill Press
- (1) Ooya Radial Drill Press with 4' Arm
- (1) Willis-Solberga Drill Press
- (1) 60 Ton Hydraulic Arbor Press
- (2) Number 2 Moore Jig Bores
- (1) Number 3 Moore Jig Bore
- (1) Sunnen Honing Machine
- (1) Powermatic Band Saw, 20"
- (2) Webb Engine Lathes, 13" x 48"
- (1) Webb Engine Lathe, 28 ½" x 60"
- (1) WF Wells & Sons Band Saw, 9" x 18"
- (1) Bickford Radial Drill Press with 6' Arm
- (1) Yoshida Radial Drill Press with 5' Arm